



GX Pro Series Fans Installation Instructions



Fan Installation & Operating Instructions
GX Pro Series Radon Fans
Please Read and Save These Instructions.

DO NOT CONNECT POWER SUPPLY UNTIL FAN IS COMPLETELY INSTALLED.
MAKE SURE ELECTRICAL SERVICE TO FAN IS LOCKED IN “OFF” POSITION.
DISCONNECT POWER BEFORE SERVICING FAN.

1. **WARNING!** For General Ventilating Use Only. Do Not Use to Exhaust Hazardous, Corrosive or Explosive Materials, Gases or Vapors. See Vapor Intrusion Application Note #AN001 for important information on VI Applications.
RadonAway.com/vapor-intrusion
2. **NOTE:** Fan is suitable for use with solid state speed controls; however, use of speed controls is not generally recommended.
3. **WARNING!** Check voltage at the fan to insure it corresponds with nameplate.
4. **WARNING!** Normal operation of this device may affect the combustion airflow needed for safe operation of fuel burning equipment. Check for possible backdraft conditions on all combustion devices after installation.
5. **NOTICE!** There are no user serviceable parts located inside the fan unit.
Do NOT attempt to open. Return unit to the factory. (See Warranty, p. 8, for details.)
6. **WARNING!** Do not leave fan unit installed on system piping without electrical power for more than 48 hours. Fan failure could result from this non-operational storage.
7. **WARNING!** TO REDUCE THE RISK OF FIRE, ELECTRIC SHOCK, OR INJURY TO PERSONS, OBSERVE THE FOLLOWING:
 - a) Use this unit only in the manner intended by the manufacturer. If you have questions, contact the manufacturer. (See p. 8.)
 - b) Before servicing or cleaning unit, switch power off at service panel and lock the service disconnecting means to prevent power from being switched on accidentally. When the service disconnecting means cannot be locked, securely fasten a prominent warning device, such as a tag, to the service panel.
 - c) Installation work and electrical wiring must be done by qualified person(s) in accordance with all applicable codes and standards, including fire rated construction.
 - d) Sufficient air is needed for proper combustion and exhausting of gases through the flue (chimney) of fuel burning equipment to prevent backdrafting. Follow the heating equipment manufacturers' guidelines and safety standards such as those published by any National Fire Protection Association, and the American Society for Heating, Refrigerating and Air Conditioning Engineers (ASHRAE), and the local code authorities.
 - e) When cutting or drilling into a wall or ceiling, do not damage electrical wiring and other hidden utilities.
 - f) Ducted fans must always be vented to outdoors.
 - g) If this unit is to be installed over a tub or shower, it must be marked as appropriate for the application and be connected to a GFCI (Ground Fault Circuit Interrupter) protected branch circuit.
 - h) Do not use replacement parts that have not been recommended by the manufacturer (e.g., parts made at home using a 3D printer.)



1.0 SYSTEM DESIGN CONSIDERATIONS

1.1 INTRODUCTION

The GX Pro Series Radon Fan is intended for use by trained, professional, certified/licensed radon mitigators. The purpose of these instructions is to provide additional guidance for the most effective use of GX Pro Series Radon Fans. These instructions should be considered supplemental to current industry standards and federal, state, county and local building codes and regulations. In the event of a conflict, those standards, codes, practices and regulations take precedence over these instructions.

1.2 FAN SEALING

The GX Pro Series Radon Fan is factory sealed; no additional caulk or other materials are required to inhibit air leakage.

1.3 ENVIRONMENTALS

The GX Pro Series Radon Fan is designed to perform year-round in all but the harshest climates without additional concern for temperature or weather. For installations in an area of severe cold weather, please contact RadonAway for assistance. When not in operation, the fan should be stored in an area where the temperature is never less than 32 degrees F or more than 100 degrees F.

1.4 ACOUSTICS

The GX Pro Series Radon Fan, when installed properly, operate with little or no noticeable noise to the building occupants. The velocity of the outgoing air should be considered in the overall system design. In some cases a “rushing” sound of the outlet air may be audible. In these instances, the use of a RadonAway Exhaust Muffler is recommended.

1.5 GROUND WATER

In the event that a temporary high water table results in water at or above slab level, water may be drawn into the riser pipes, thus blocking air flow to the GX Pro Series Radon Fan. The lack of cooling air may result in the fan cycling on and off as the internal temperature rises above the thermal cutoff. Should this condition arise, it is recommended that the fan be turned off until the water recedes, allowing for return to normal operation.

1.6 SLAB COVERAGE

The GX Pro Series Radon Fan can provide coverage up to 2000+ sq. ft. per slab penetration. This will primarily depend on the sub-slab material in any particular installation. In general, the tighter the material, the smaller the area covered per penetration. Appropriate selection of the RadonAway Radon Fan best suited for the sub-slab material can improve the slab coverage. Additional suction points can be added as required. It is recommended that a small pit (5 to 10 gallons in size) be created below the slab at each suction hole.

1.7 CONDENSATION & DRAINAGE

Condensation is formed in the piping of a mitigation system when the air in the piping is chilled below its dew point. This can occur at points where the system piping goes through unheated space such as an attic, garage or outside. The system design must provide a means for water to drain back to a slab hole to remove the condensation. In order to allow for proper drainage, airflow should be kept below 90 CFM when using 3" pipe. The GX Pro Series Radon Fan **MUST** be mounted vertically plumb and level, with the outlet pointing up for proper drainage through the fan. Avoid mounting the fan in any orientation that will allow water to accumulate inside the fan housing. The GX Pro Series Radon Fan is **NOT** suitable for underground burial.

For GX Pro Series Radon Fan piping, the following table provides the minimum recommended pipe diameter and pitch under several system conditions.

Pipe Diameter	Minimum Rise per Ft of Run *		
	@25 CFM	@50 CFM	@100 CFM
4"	1/8"	1/4"	3/8"
3"	1/4"	3/8"	-

RISE

RUN

See p. 6-7 for detailed specifications.

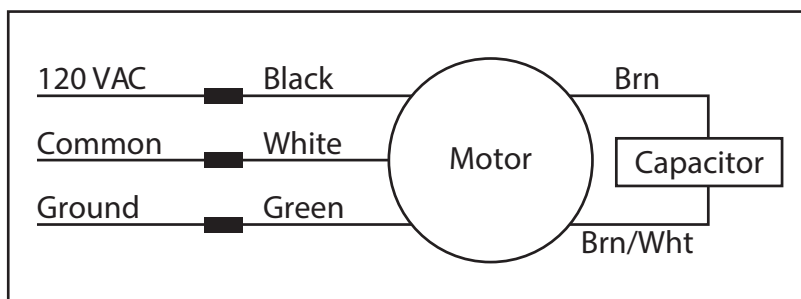
1.8 SYSTEM MONITOR & LABEL

As may be required, system monitors, alarms and labels are available for separate purchase. The GX3 Fan is compatible with a 4.5" U-Tube Manometer (such as P/N 50017) and the GX3, GX4, and GX5 Fans are compatible with a 6.5" U-Tube Manometer (such as P/N 50036). You may choose to also use an audible alarm (P/N 28001-2, 28001-4, 28421 or 28535). A System Label (provided with Manometers P/N 50017 and 50036) with instructions for contacting the installing contractor for service and identifying the necessity for periodic radon tests to be conducted by the building occupants, as may be required, can be conspicuously placed in a location where the occupants frequent and can see the label.

1.9 ELECTRICAL WIRING

The GX Pro Series Radon Fan operates on standard 120V, 60Hz AC. All wiring must be performed in accordance with National Fire Protection (NFPA) National Electrical Code, Standard #70, current edition, for all commercial and industrial work, and state and local building codes. All wiring must be performed by a qualified and licensed electrician. Outdoor installations require the use of a UL Listed watertight conduit. Ensure that all exterior electrical boxes are outdoor rated and properly sealed to prevent water penetration into the box. A means, such as a weep hole, recommended to drain the box.

GX Pro Series Radon Fans Wiring Diagram



2.0 INSTALLATION

The GX Pro Series Radon Fan can be mounted indoors or outdoors. (It is suggested that current industry standards and federal, state, county and local building codes and regulations be followed in choosing the fan location.) The GX Pro Series Radon Fan may be mounted directly on the system piping or fastened to a supporting structure by means of an optional mounting bracket.

The ducting from the fan to the outside of the building has a strong effect on noise and fan energy use. Use the shortest, straightest duct routing possible for best performance, and avoid installing the fan with smaller ducts than recommended. Insulation around the ducts can reduce energy loss and inhibit mold growth. Fans installed with existing ducts may not achieve their rated airflow.

2.1 MOUNTING

Mount the GX Pro Series Radon Fan vertically with outlet up, using flexible couplings to connect the fan to the pipe. Ensure the unit is plumb and level. When mounting directly on the system piping assure that the fan does not contact any building surface to avoid vibration noise. An optional mounting bracket (P/N 25007) is available, as are foam or rubber grommets and other items for vibration isolation.

2.2 SYSTEM PIPING

Complete piping run, as may be required by current industry standards and federal, state, county and local building codes and regulations, using flexible couplings as a means of disconnect for servicing the unit and for vibration isolation. As the fan is typically outside of the building thermal boundary and is venting to the outside, installation of insulation around the fan is not required. If desired, a vent muffler (such as P/N 24003 or 24007), available separately, may be installed at the end of the pipe.

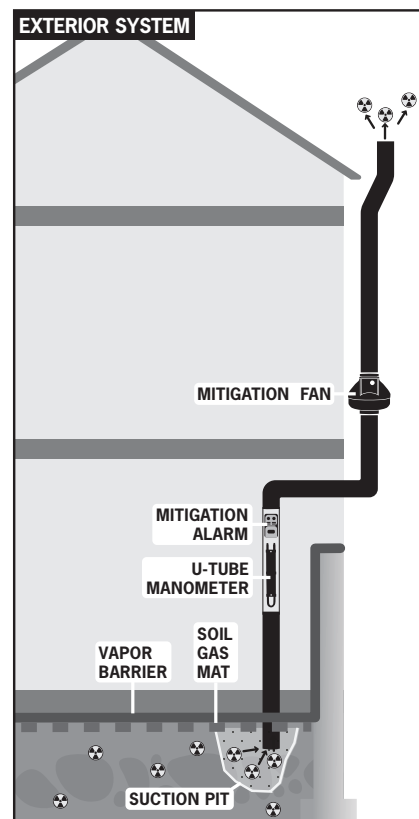
2.3 ELECTRICAL CONNECTION

Connect wiring with wire nuts provided, observing proper connections (See Section 1.9). Note that the fan is not intended for connection to rigid metal conduit.

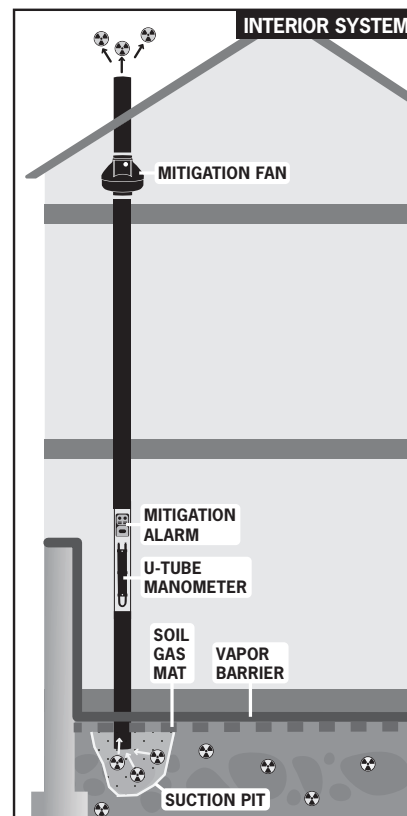
2.4 OPERATION CHECKS & ANNUAL SYSTEM MAINTENANCE

- _____ **Verify** all connections are tight and **leak-free**.
- _____ **Ensure** the GX Pro Series Radon Fan and all ducting are **secure and vibration-free**.
- _____ **Verify system vacuum pressure** with manometer.
Ensure vacuum pressure is within normal operating range and **less than** the maximum recommended operating pressure.
(Based on sea-level operation, at higher altitudes reduce by about 4% per 1000 feet)
(Further reduce Maximum Operating Pressure by 10% for High Temperature environments.)
See Product Specifications. If this is exceeded, increase the number of suction points.
- _____ **Verify Radon levels** by testing to applicable current industry standards.

TYPICAL GX
OUTDOOR INSTALLATION



TYPICAL GX
INDOOR INSTALLATION

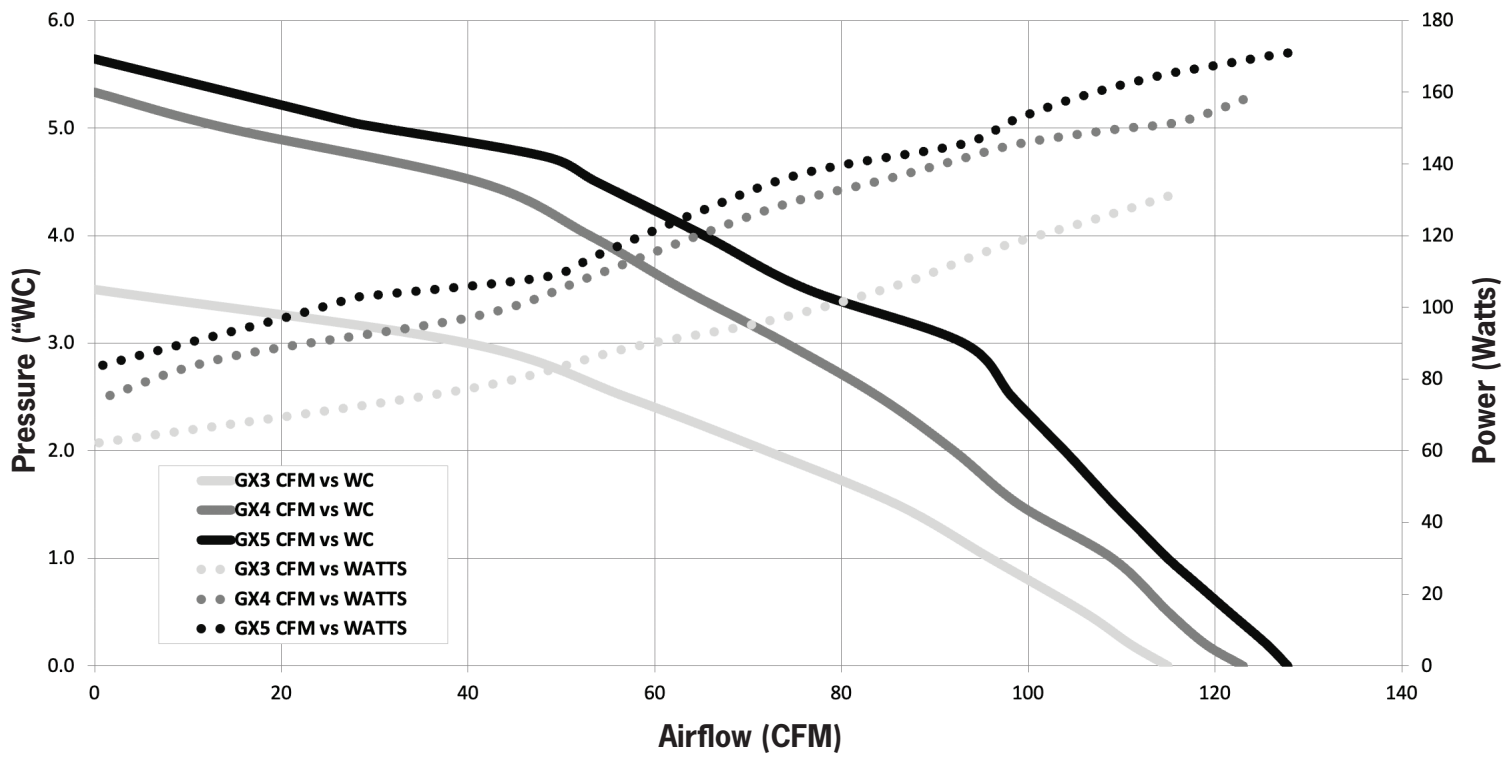


THE FOLLOWING CHARTS SHOW THE PERFORMANCE OF THE GX PRO SERIES RADON FANS

GX PRO SERIES RADON FANS PRODUCT SPECIFICATIONS

Typical CFM vs. Static Pressure "WC								
Model	1.5"	2.0"	2.5"	3.0"	3.5"	4.0"	4.5"	5.0"
GX3	86	72	57	40	-	-	-	-
GX4	-	-	84	74	63	53	41	-
GX5	-	-	98	93	76	65	54	31

GX PRO SERIES PERFORMANCE CURVES



THE FOLLOWING CHARTS SHOW THE PERFORMANCE OF THE GX PRO SERIES RADON FANS

GX PRO SERIES RADON FANS PRODUCT SPECIFICATIONS (CONTINUED)

Model	Power Consumption 120VAC, 60Hz, 1.8 Amp Maximum	Maximum Recommended Operation Pressure* (Sea Level Operation)**
GX3	60 - 135 watts	3.3" WC
GX4	74 - 158 watts	4.8" WC
GX5	75 - 180 watts	5.2" WC

*Reduce by 10% for High Temperature Operation. **Reduce by 4% per 1000 ft. of altitude.

Model	Size	Weight	Inlet/Outlet
GX3	10.9"H x 11.9" Dia.	7 lbs 10 oz	3.5" OD (3.0" PVC Sched 40 size compatible)
GX4		8 lbs 1 oz	
GX5		8 lbs 15 oz	

GX PRO SERIES RADON FAN ADDITIONAL SPECIFICATIONS

Model	Recommended Ducting	Recommended PVC Pipe Mounting	Thermal Cutout	Insulation Class
GX3	3" or 4" PVC pipe	Inline pipe mount with flex couplings (optional bracket available)	120°C / 248°F	Class B Insulation
GX4				
GX5				

**Continuous Duty
3000 RPM
Thermally Protected
Residential and Commercial
Rated for Indoor or Outdoor Use**

LISTED
Electric Fan



Conforms to
UL STD. 507
Certified to
CAN/CSA STD.
C22.2 No.113

IMPORTANT INSTRUCTIONS TO INSTALLER

Inspect the RadonAway® GX Pro Series Radon Fan for shipping damage within 15 days of receipt. **Notify RadonAway® of any damages immediately.** RadonAway is not responsible for damages incurred during shipping. However, for your benefit, RadonAway does insure shipments.

There are no user serviceable parts inside the fan. **Do not attempt to open the housing.** Return unit to factory. (See Warranty below).

Install the GX Pro Series Radon Fan in accordance with all current industry standards and federal, state, county and local building codes and regulations.

Provide a copy of this instruction or comparable radon system and testing information to the building occupants after completing system installation.

Warranty

RadonAway® warrants that the GX Pro Series Radon Fan (the "Fan") will be free from defects in materials and workmanship for a of 12 months from the date of purchase or 18 months from the date of manufacture, whichever is sooner (the "Warranty Term").

RadonAway® will replace any fan which fails due to defects in materials or workmanship during the Warranty Term. This Warranty is contingent on installation of the Fan in accordance with the instructions provided. This Warranty does not apply where any repairs or alterations have been made or attempted by others, or if the unit has been abused or misused. Warranty does not cover damage in shipment unless the damage is due to the negligence of RadonAway®.

The Fan must be returned (at Owner's cost) to the RadonAway® factory. Any Fan returned to the factory will be discarded unless the Owner provides specific instructions along with the Fan when it is returned regardless of whether or not the Fan is actually replaced under this warranty. Proof of purchase must be supplied upon request for service under this Warranty.

5-YEAR EXTENDED WARRANTY WITH PROFESSIONAL INSTALLATION.

RadonAway® will extend the Warranty Term of the fan to 60 months (5 years) from date of purchase or 66 months from date of manufacture, whichever is sooner, provided that the fan is installed by a professional radon mitigation contractor. Proof of purchase and/or proof of professional installation may be required for service under this warranty. No extended warranty is offered outside the Continental United States and Canada beyond the standard 12 months from the date of purchase or 18 months from the date of manufacture, whichever is sooner.

RadonAway® is not responsible for installation, removal or delivery costs associated with this Warranty.

LIMITATION OF WARRANTY

EXCEPT AS STATED ABOVE, THE GX PRO SERIES RADON FAN IS PROVIDED WITHOUT WARRANTY OF ANY KIND, EITHER EXPRESS OR IMPLIED, INCLUDING, WITHOUT LIMITATION, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

IN NO EVENT SHALL RADONAWAY® BE LIABLE FOR ANY DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES ARISING OUT OF, OR RELATING TO, THE FAN OR THE PERFORMANCE THEREOF. RADONAWAY'S AGGREGATE LIABILITY HEREUNDER SHALL NOT IN ANY EVENT EXCEED THE AMOUNT OF THE PURCHASE PRICE OF SAID PRODUCT. THE SOLE AND EXCLUSIVE REMEDY UNDER THIS WARRANTY SHALL BE THE REPAIR OR REPLACEMENT OF THE PRODUCT, TO THE EXTENT THE SAME DOES NOT MEET WITH RADONAWAY'S WARRANTY AS PROVIDED ABOVE.

For service under this Warranty, contact RadonAway® for a Return Material Authorization (RMA) number and shipping information. No returns can be accepted without an RMA. If factory return is required, the customer assumes all shipping costs, including insurance, to and from factory.

RadonAway®
3 Saber Way, Ward Hill, MA 01835 USA
TEL (800) 767-3703
Email to: returns@radonaway.com

Record the following information for your records:

Serial Number: _____

Purchase Date: _____